

FIG. 2

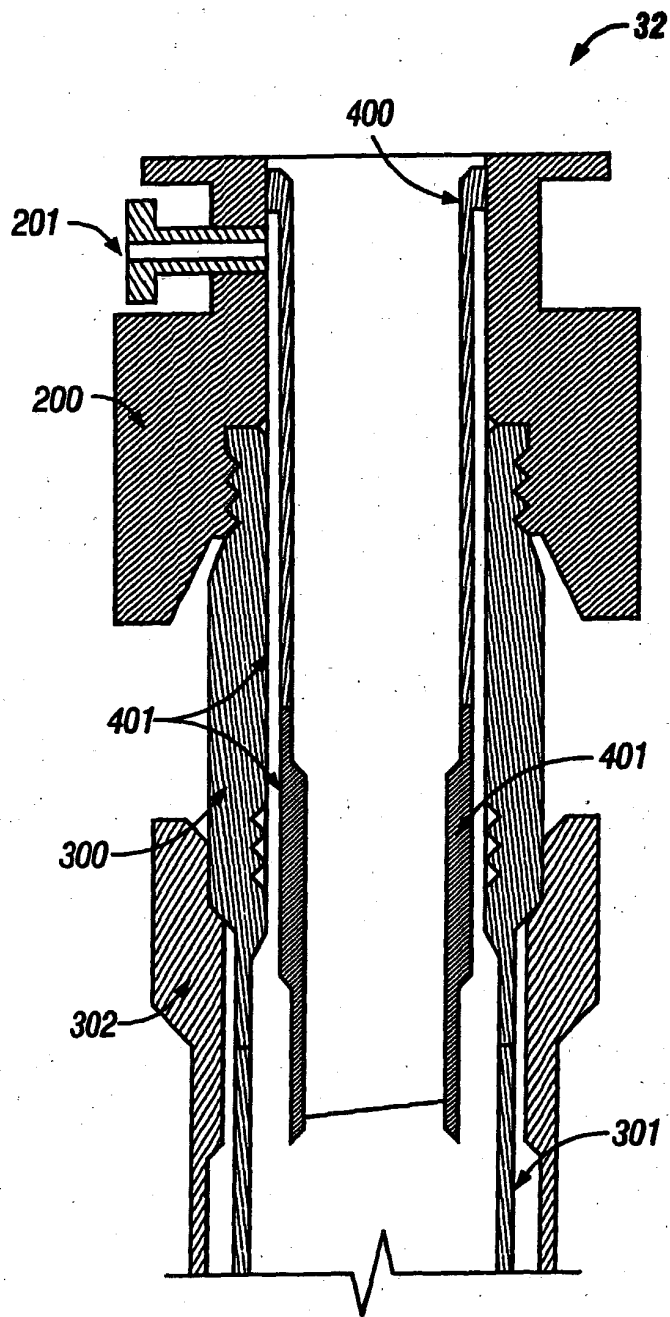


FIG. 3

FIG. 4

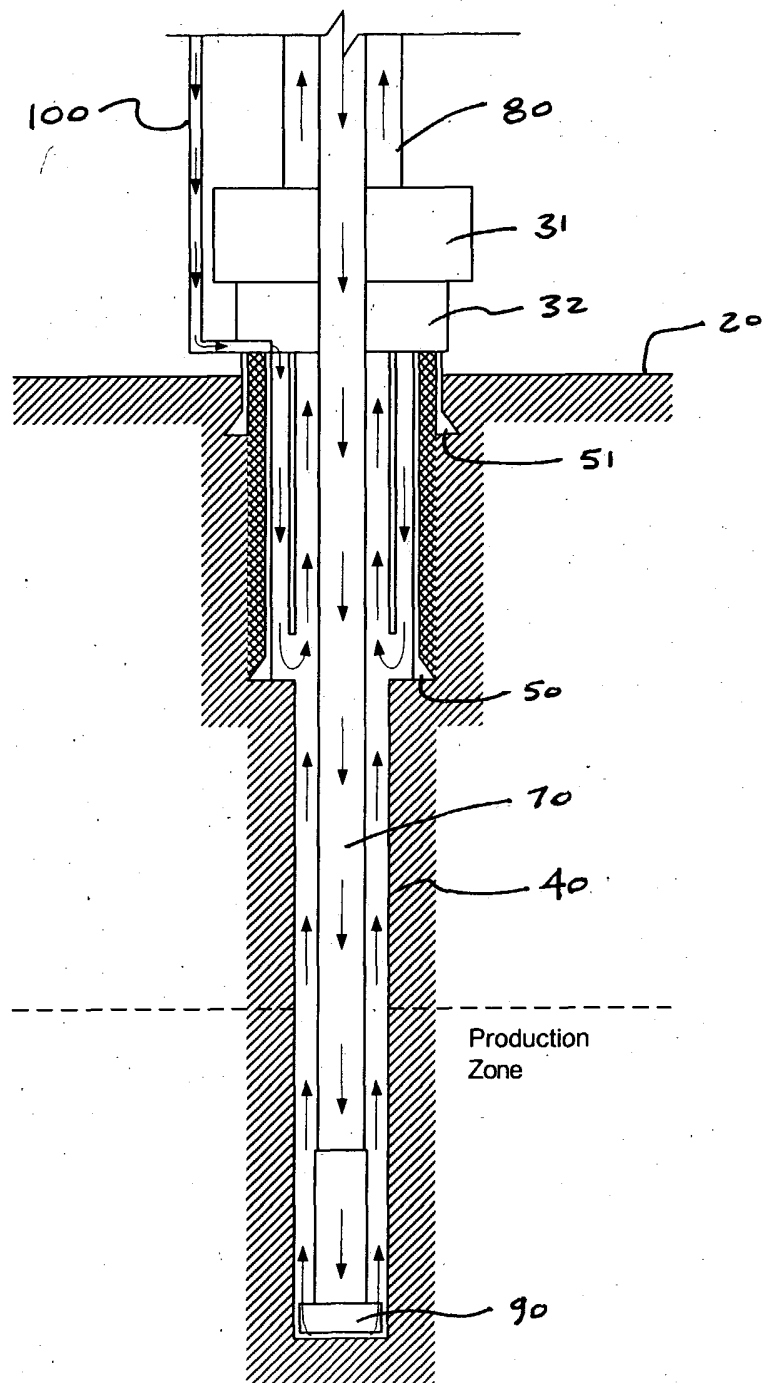


FIG. 6

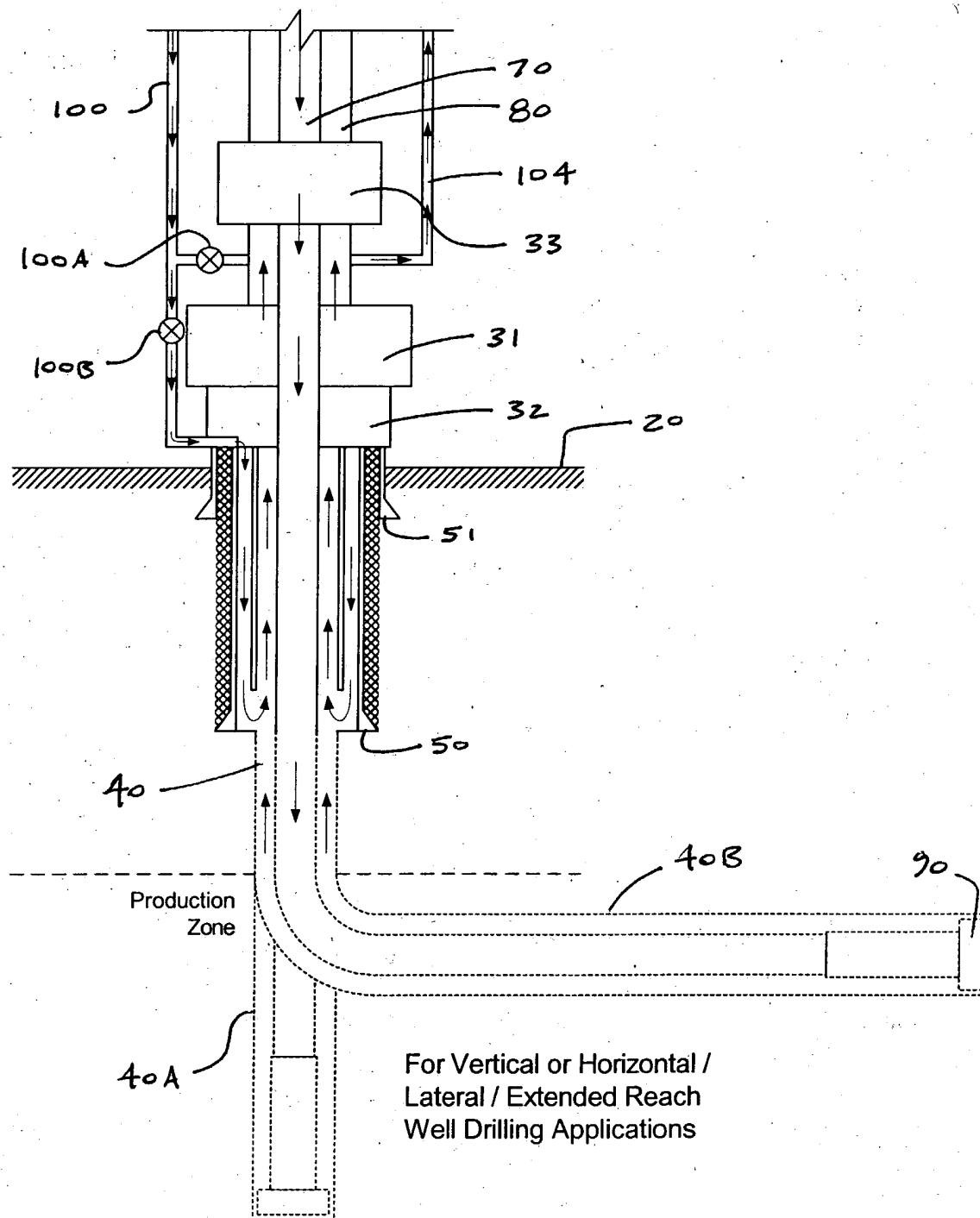


FIG. 7A
(PRIOR ART)

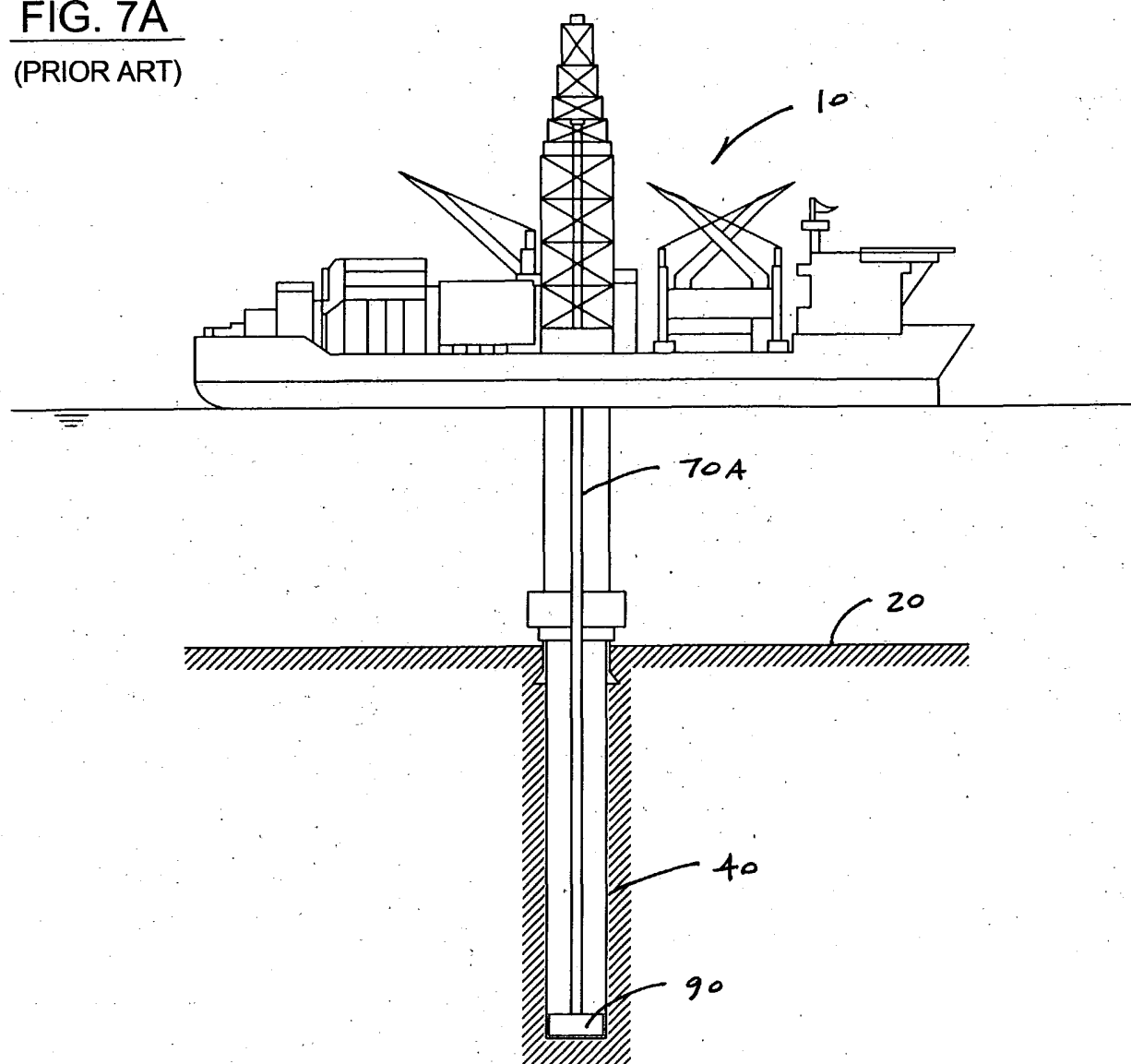


FIG. 7B
(PRIOR ART)

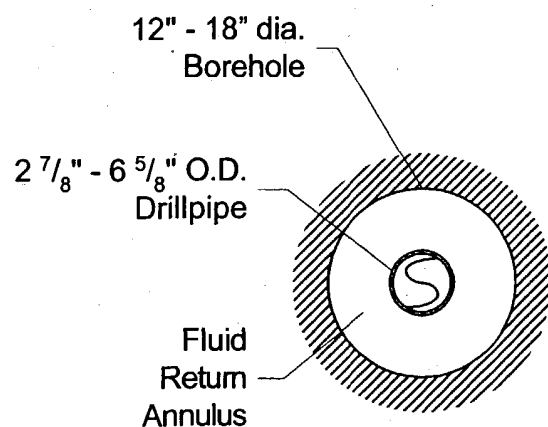


FIG. 8A

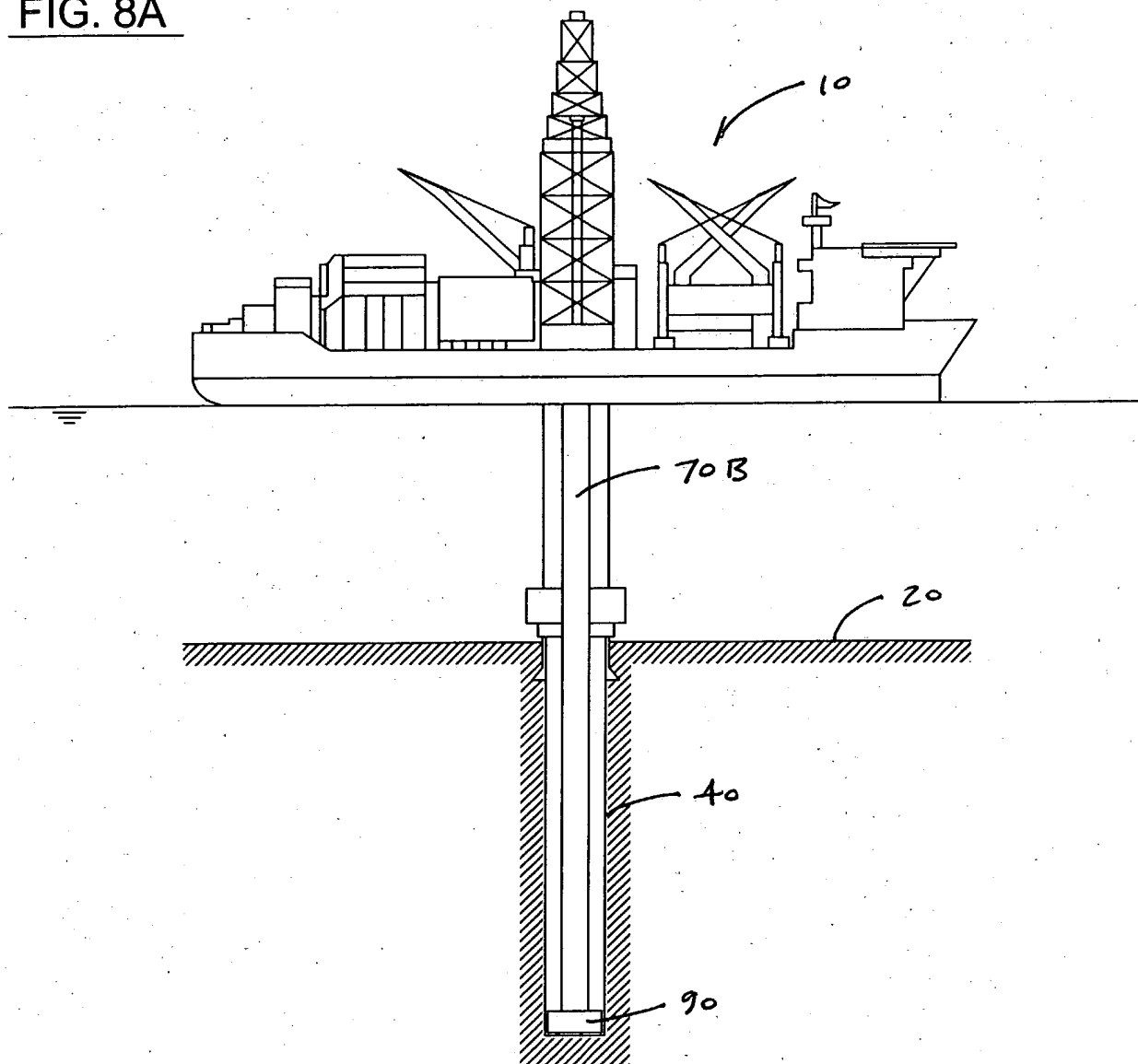


FIG. 8B

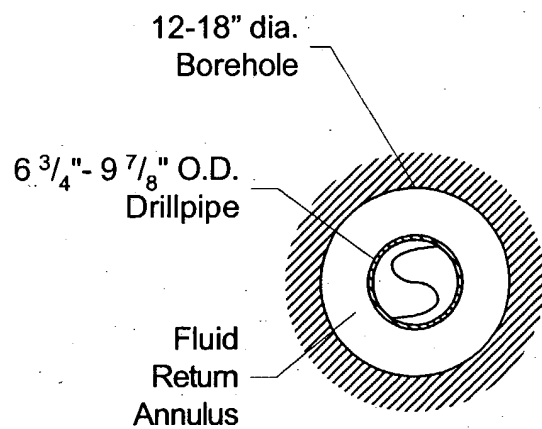


FIG. 9A

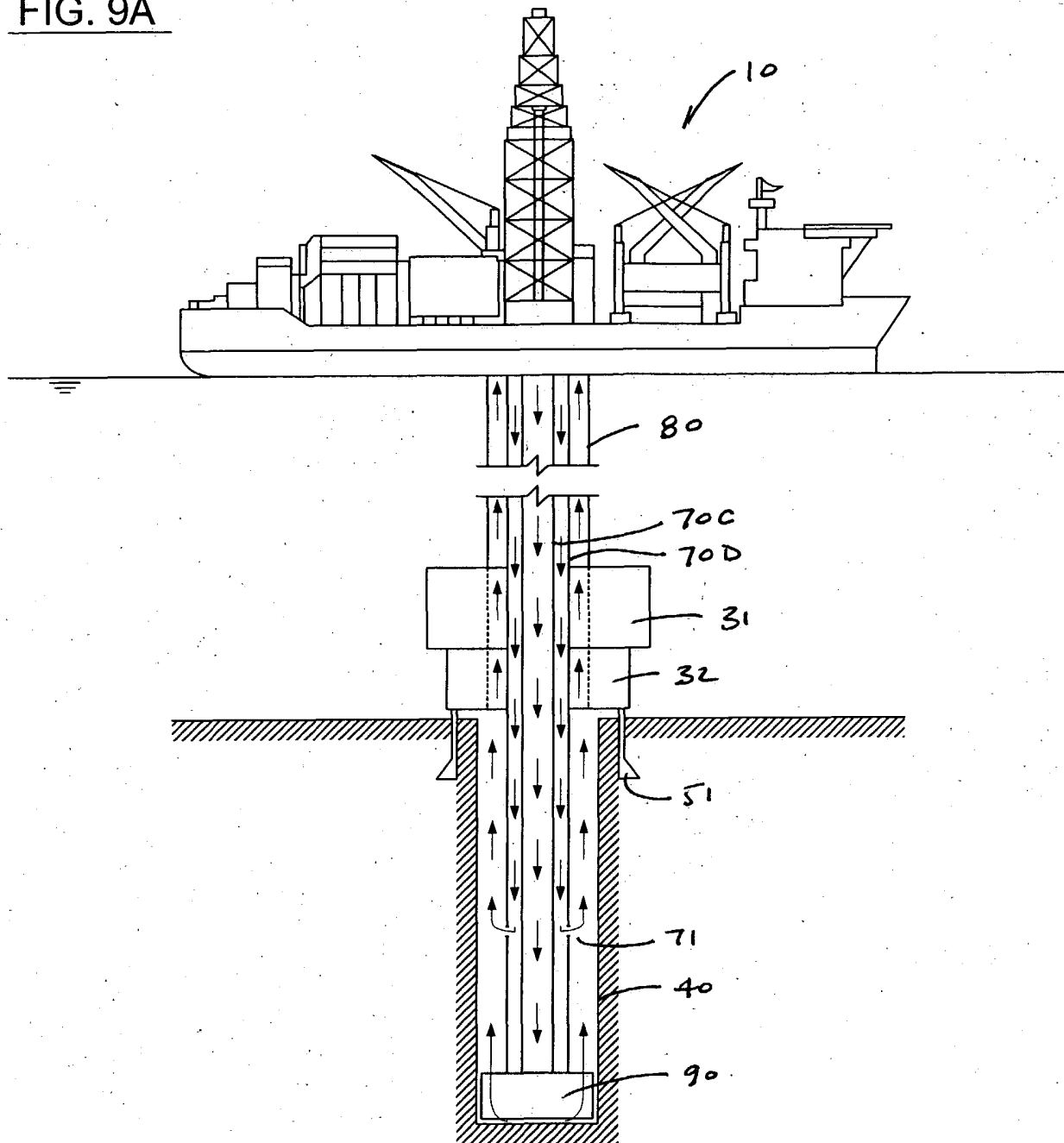
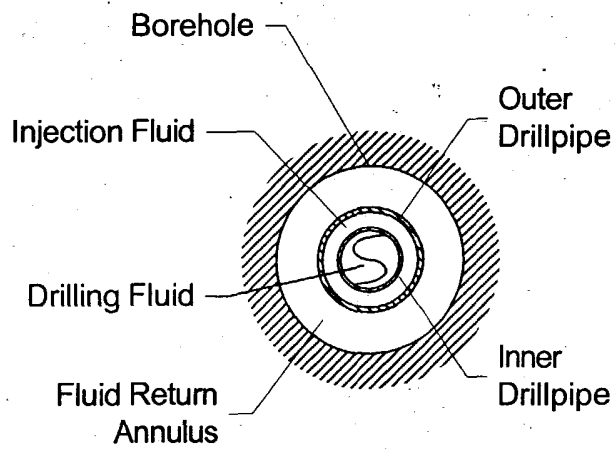


FIG. 9B



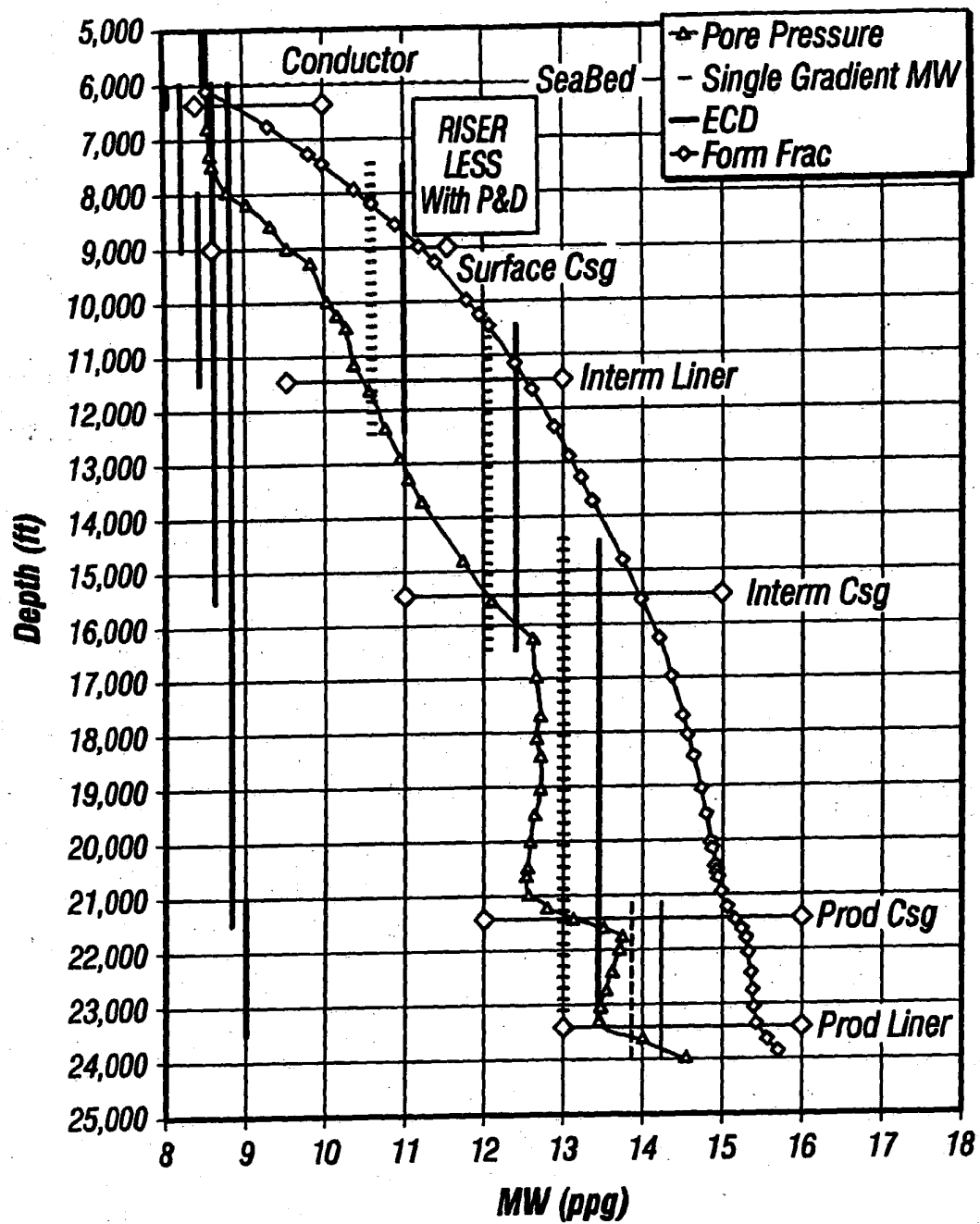
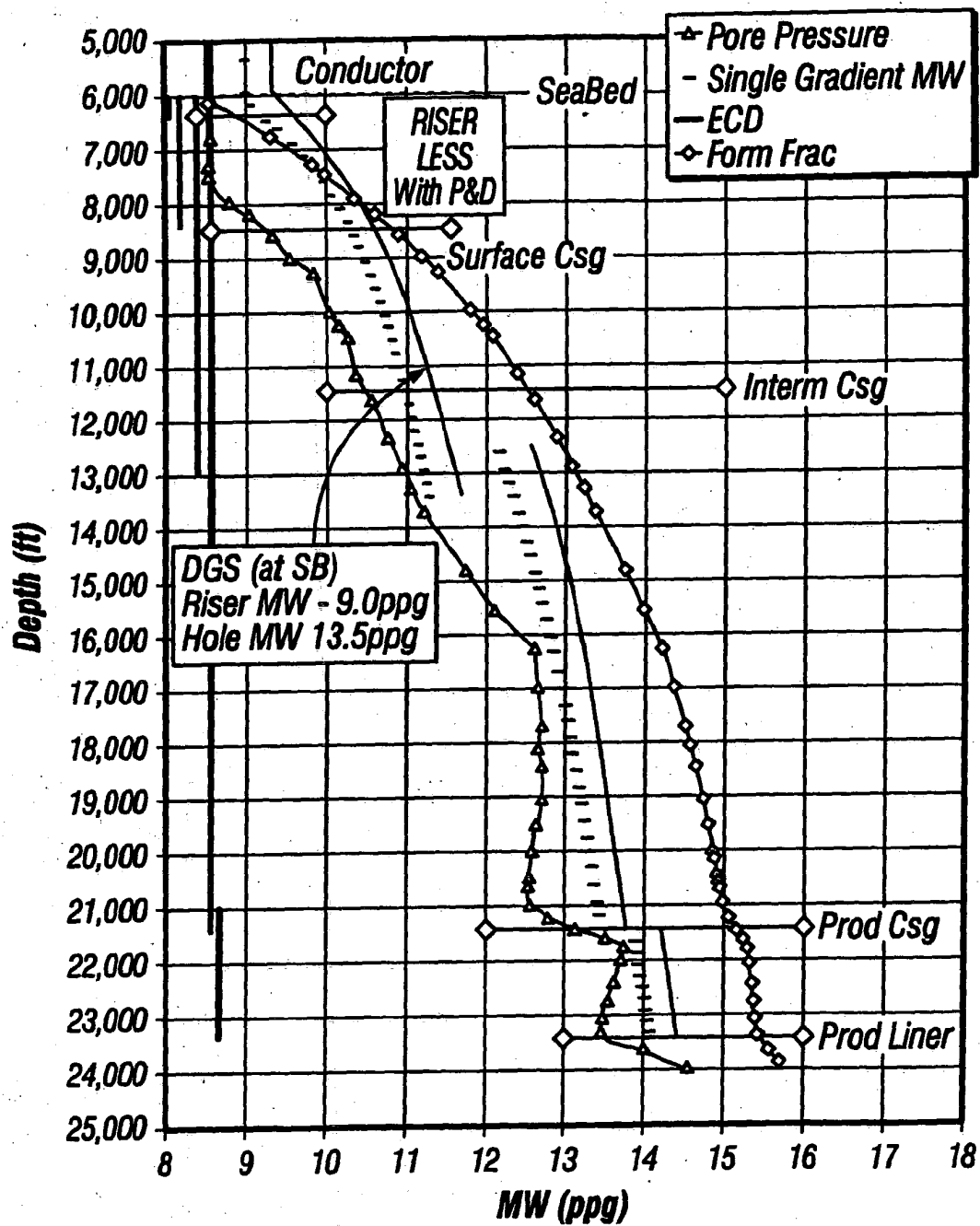


FIG. 10



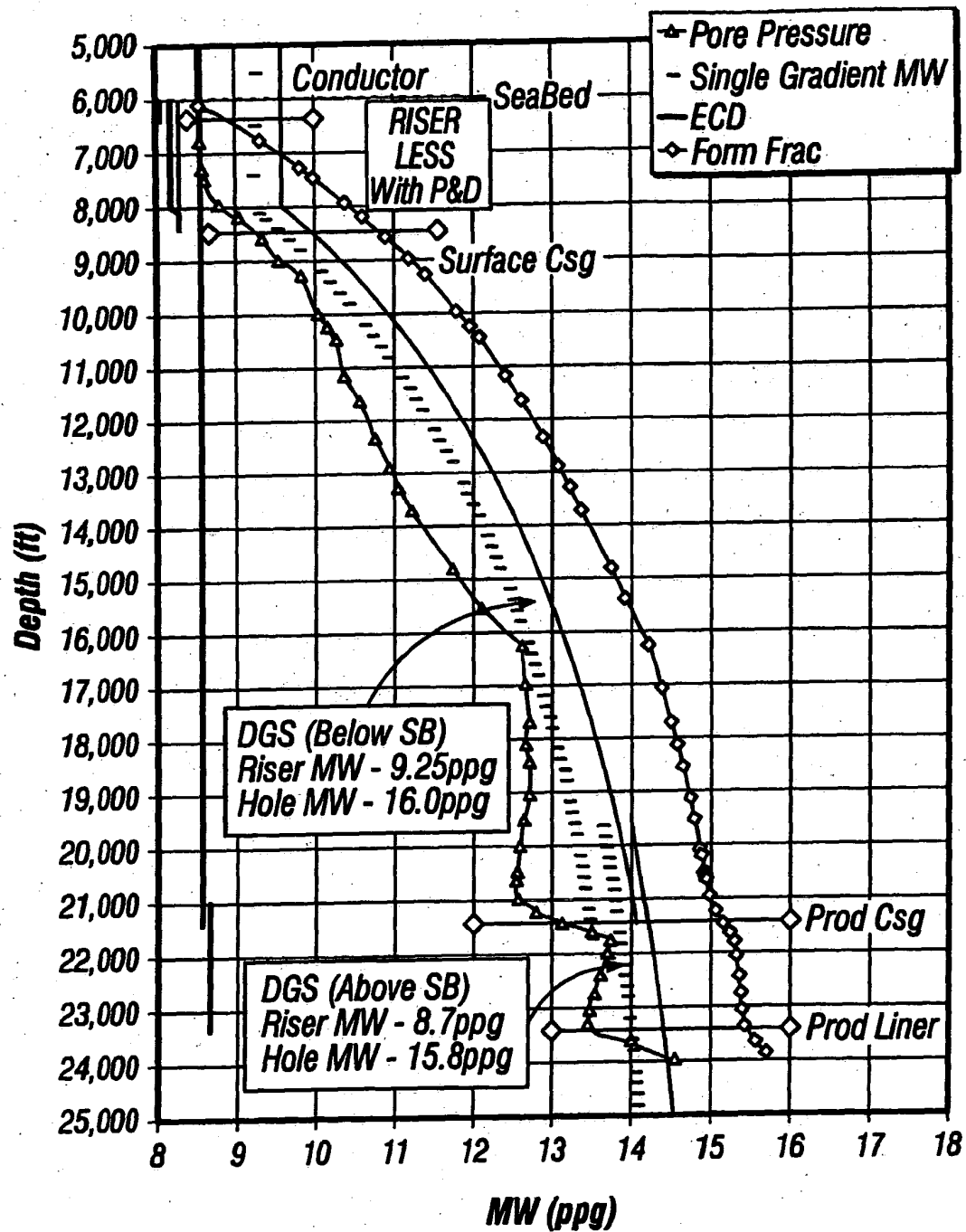


FIG. 12

**Light Fluid Injection at 800ft below Surface /
ERD or Horizontal Drilling with Viscous base fluid and
dilute with Heavy Fluid at 4,000ft**

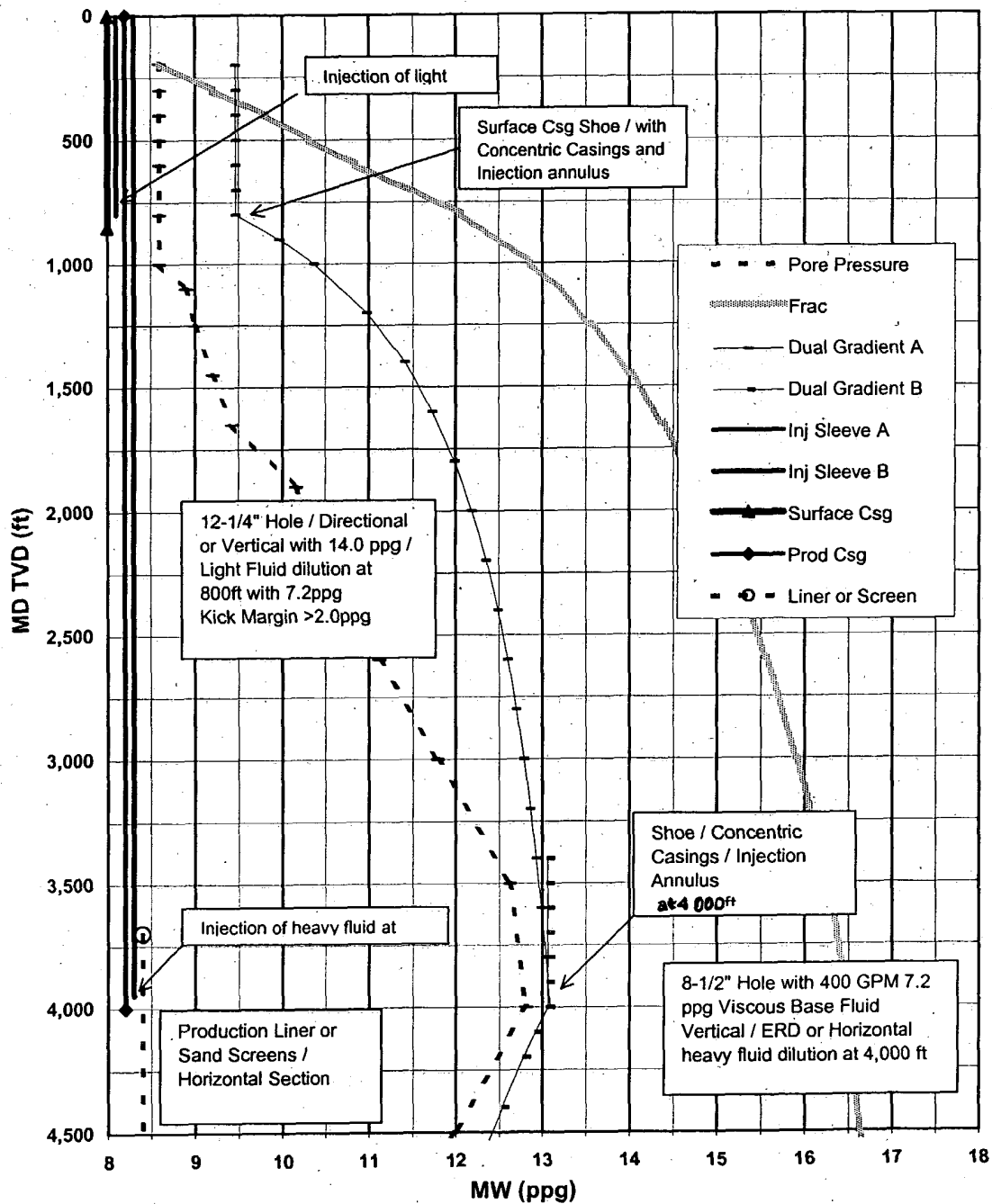


FIG. 13

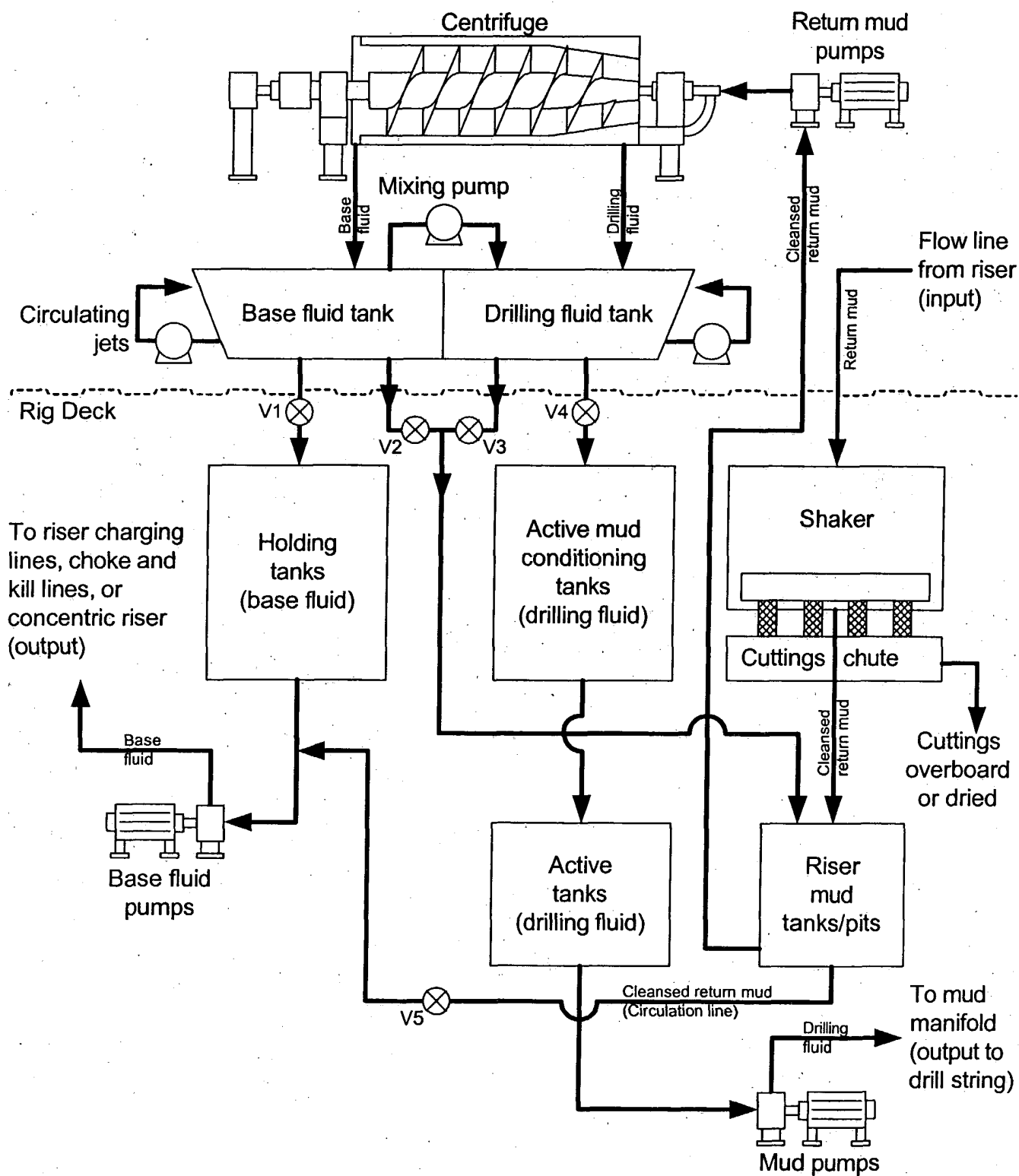


FIG. 14

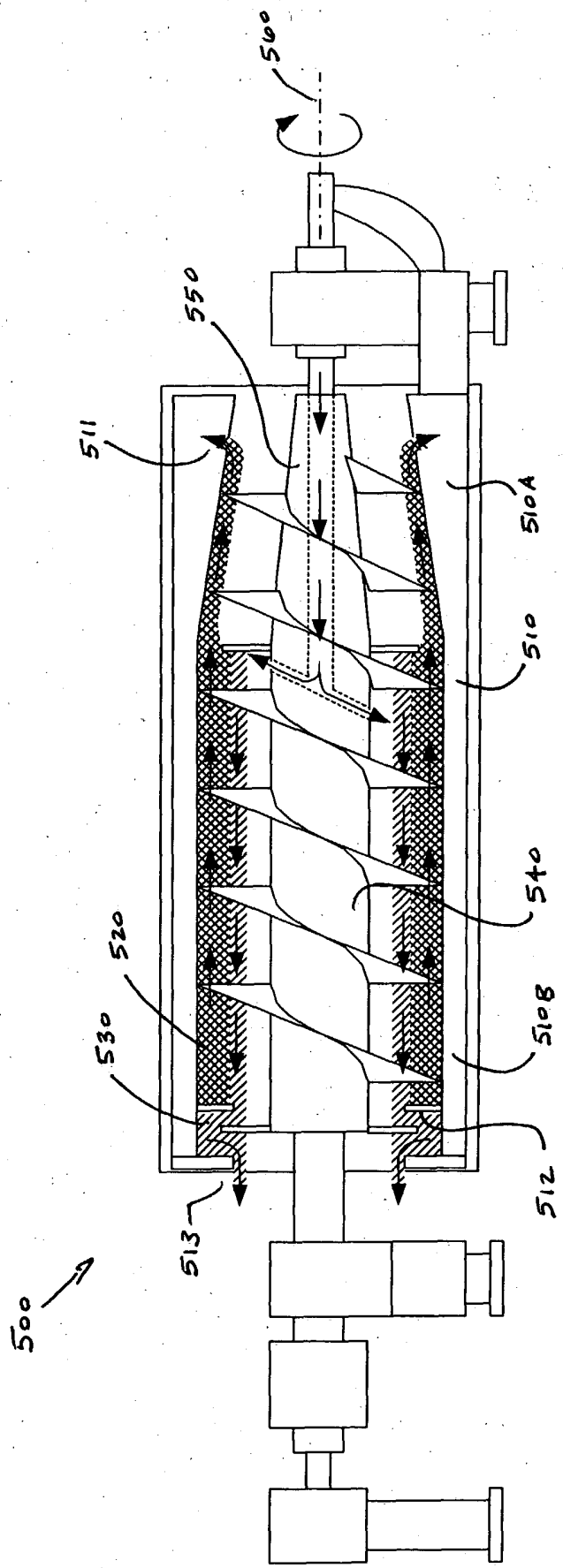


FIG. 16